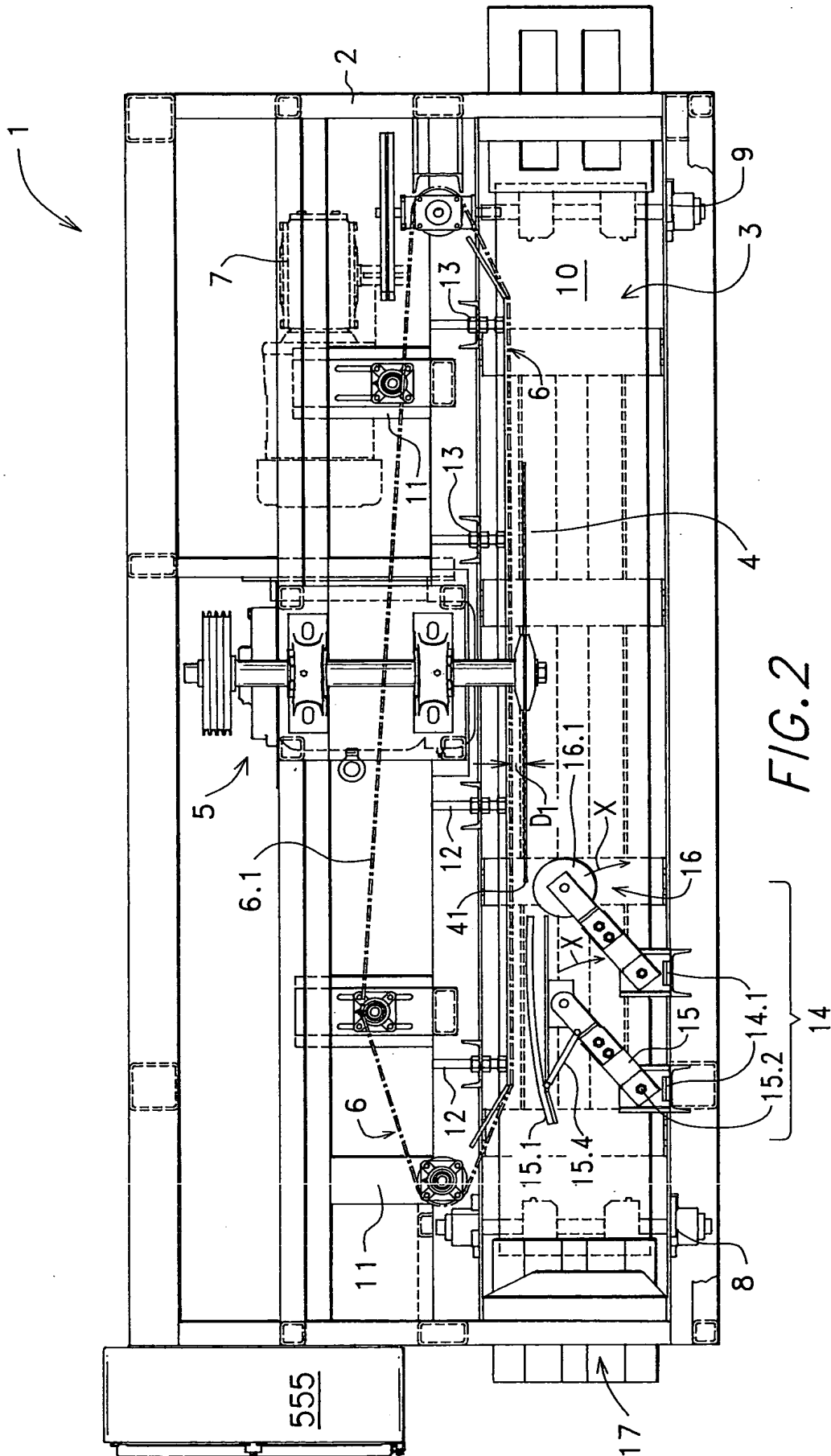
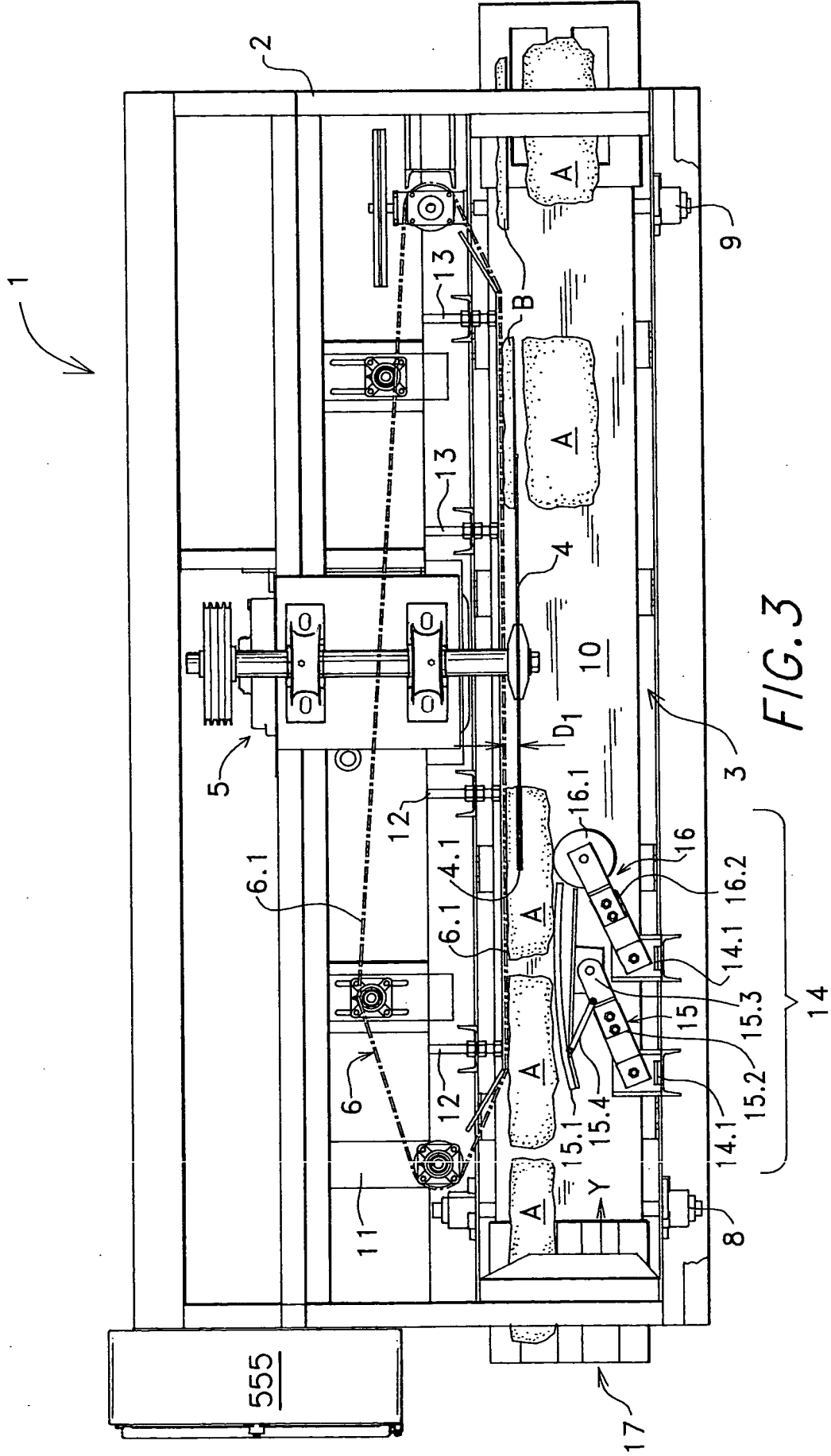


FIG. 1

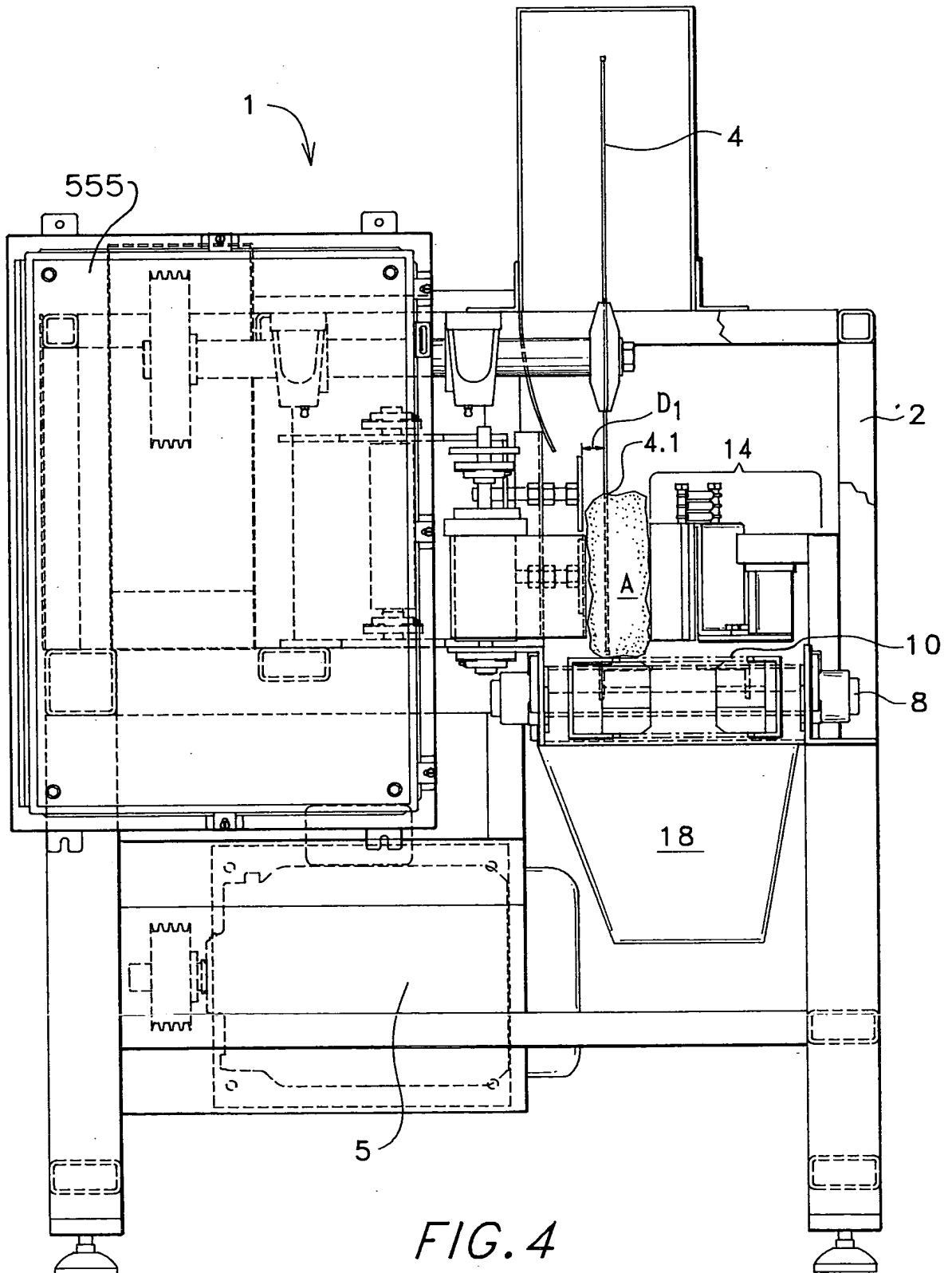
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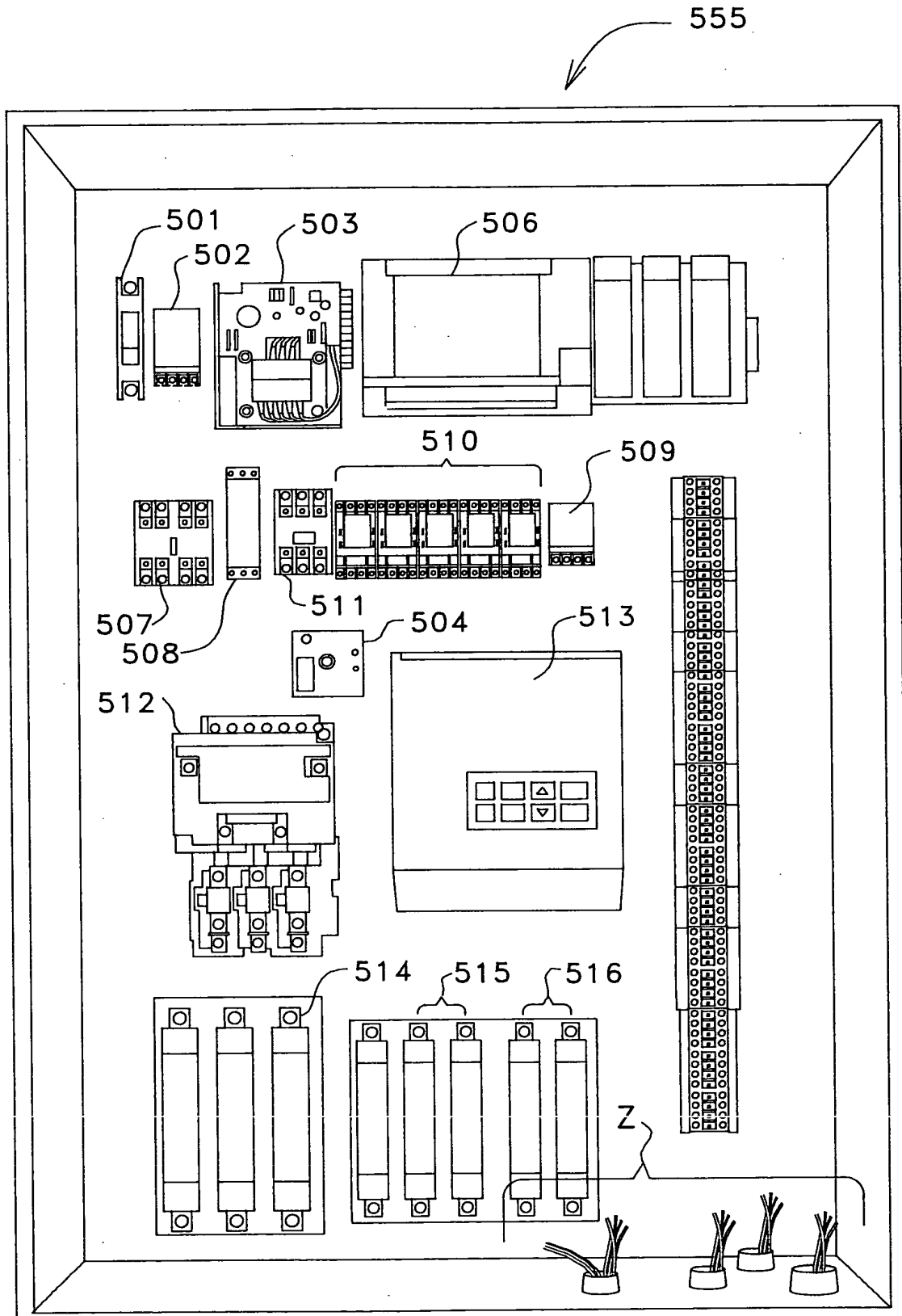


FIG. 5

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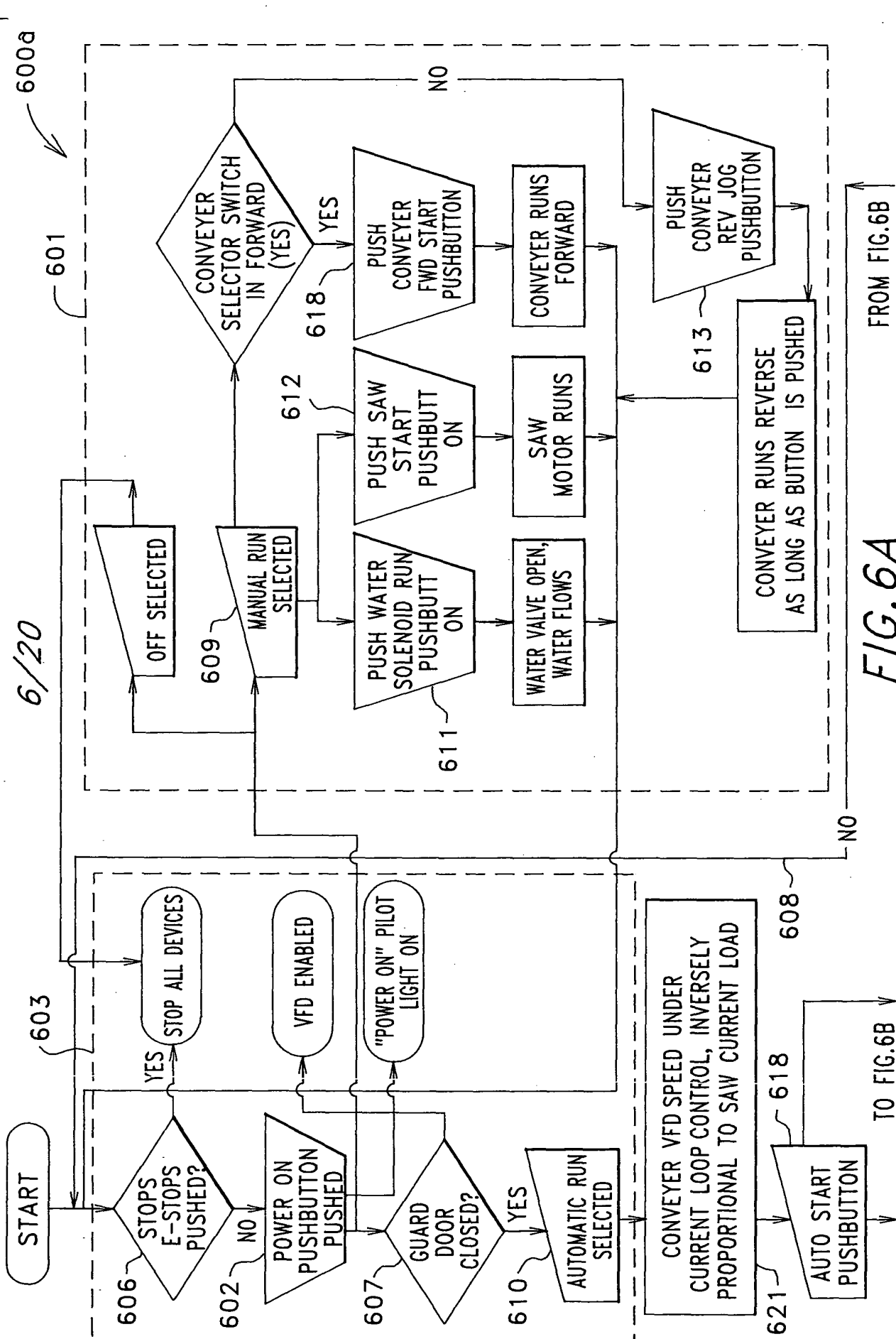


FIG. 6A

FROM FIG. 6B

TO FIG. 6B

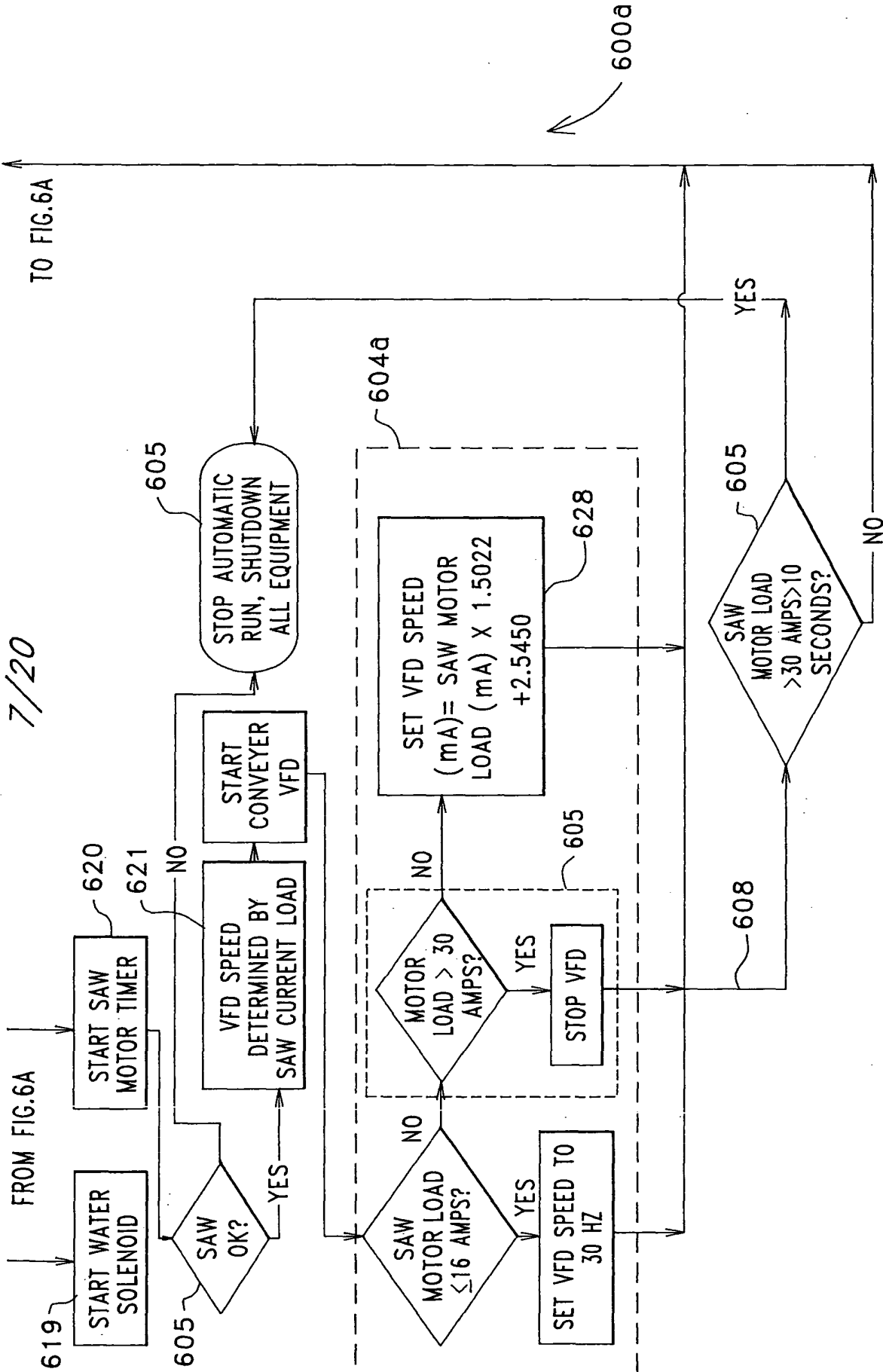
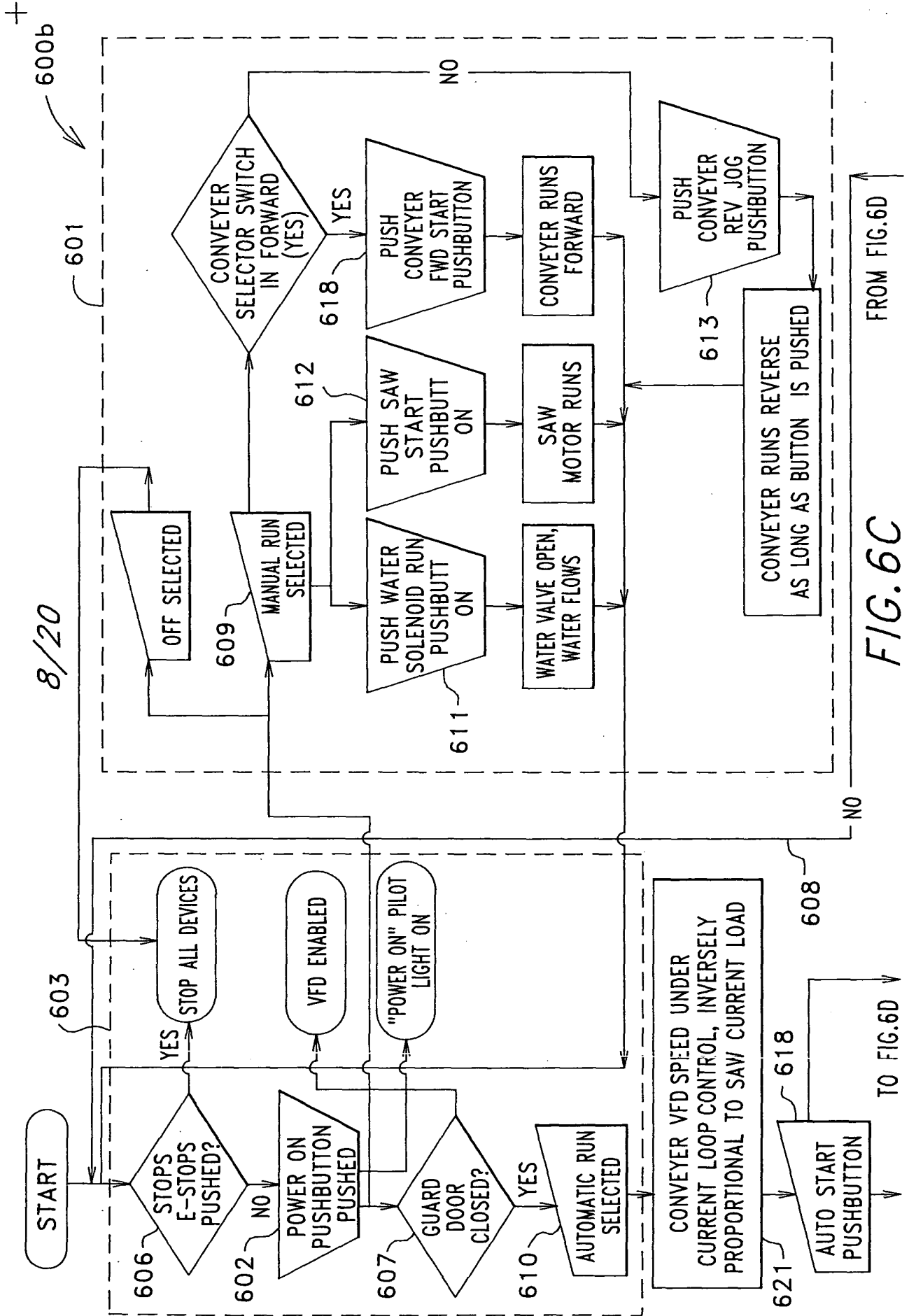
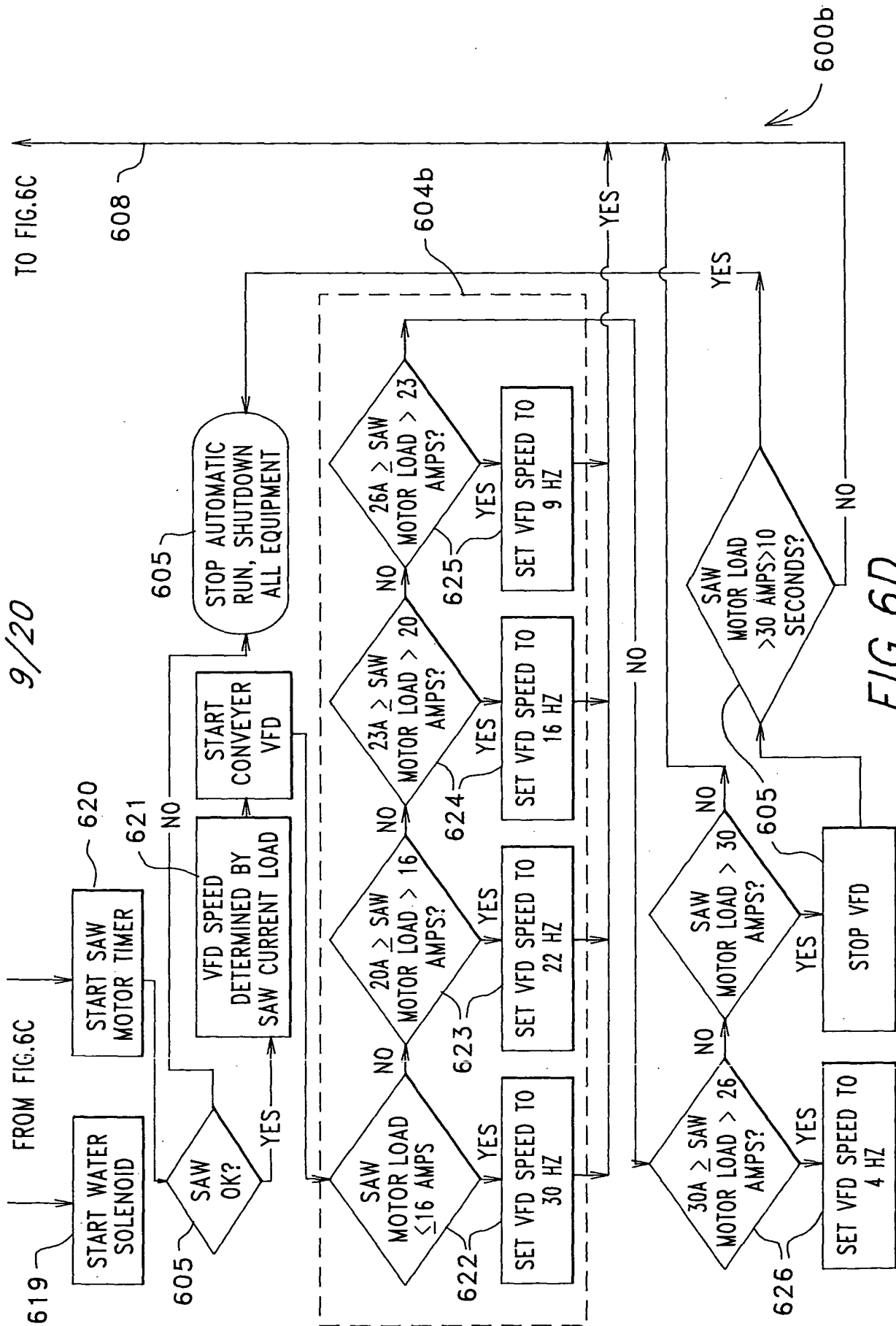


FIG. 6B





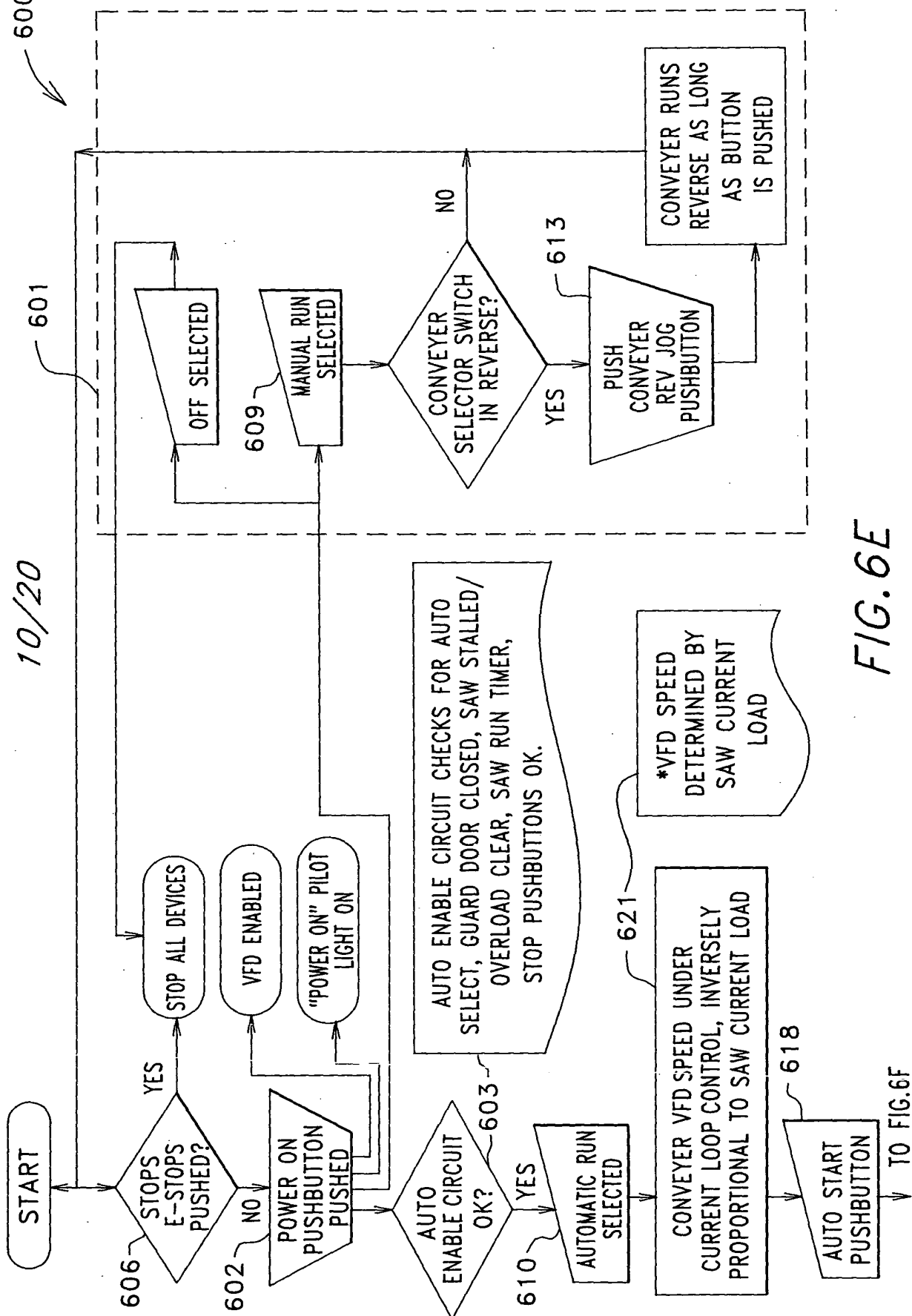


FIG. 6E

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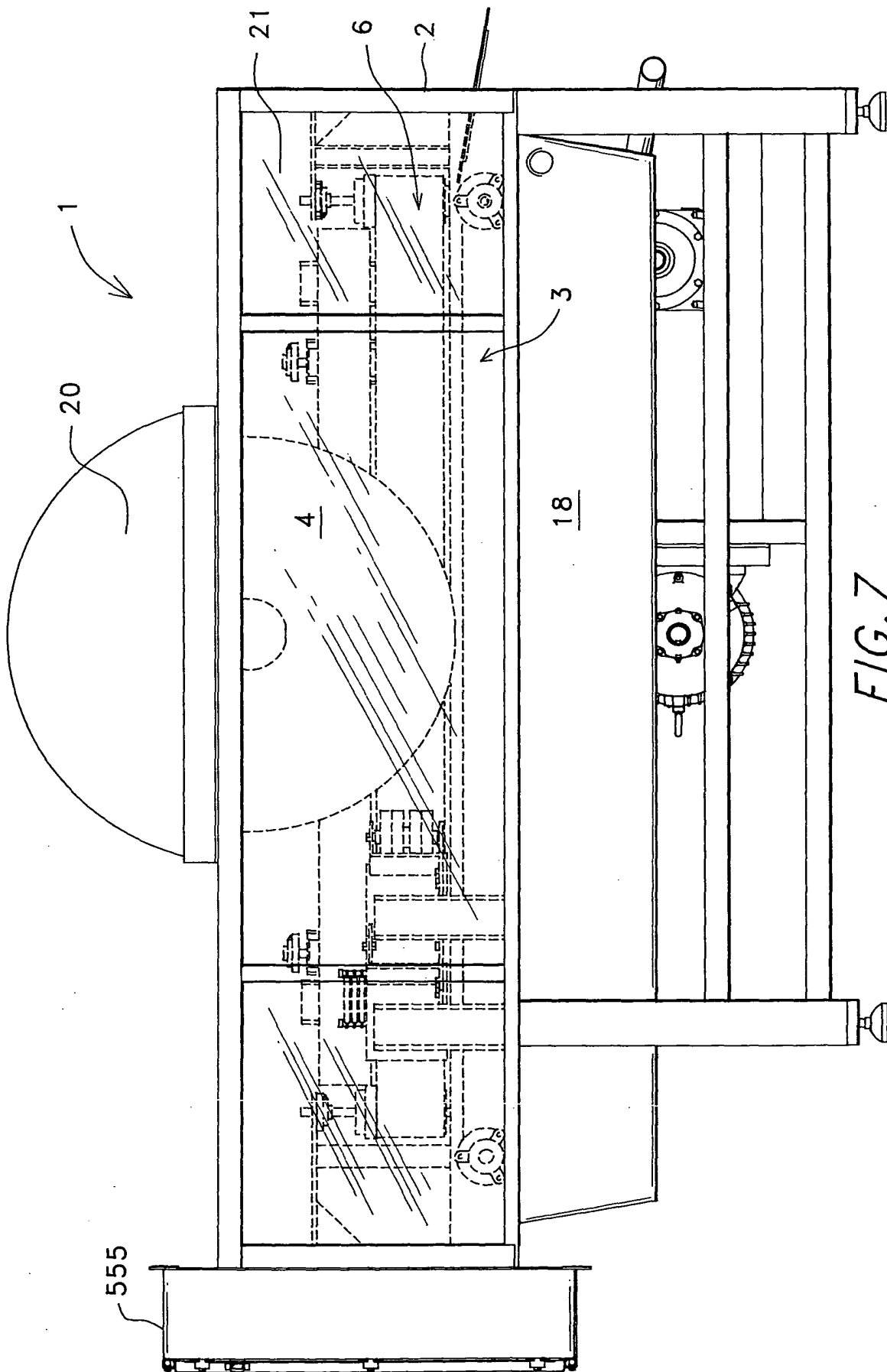


FIG. 7

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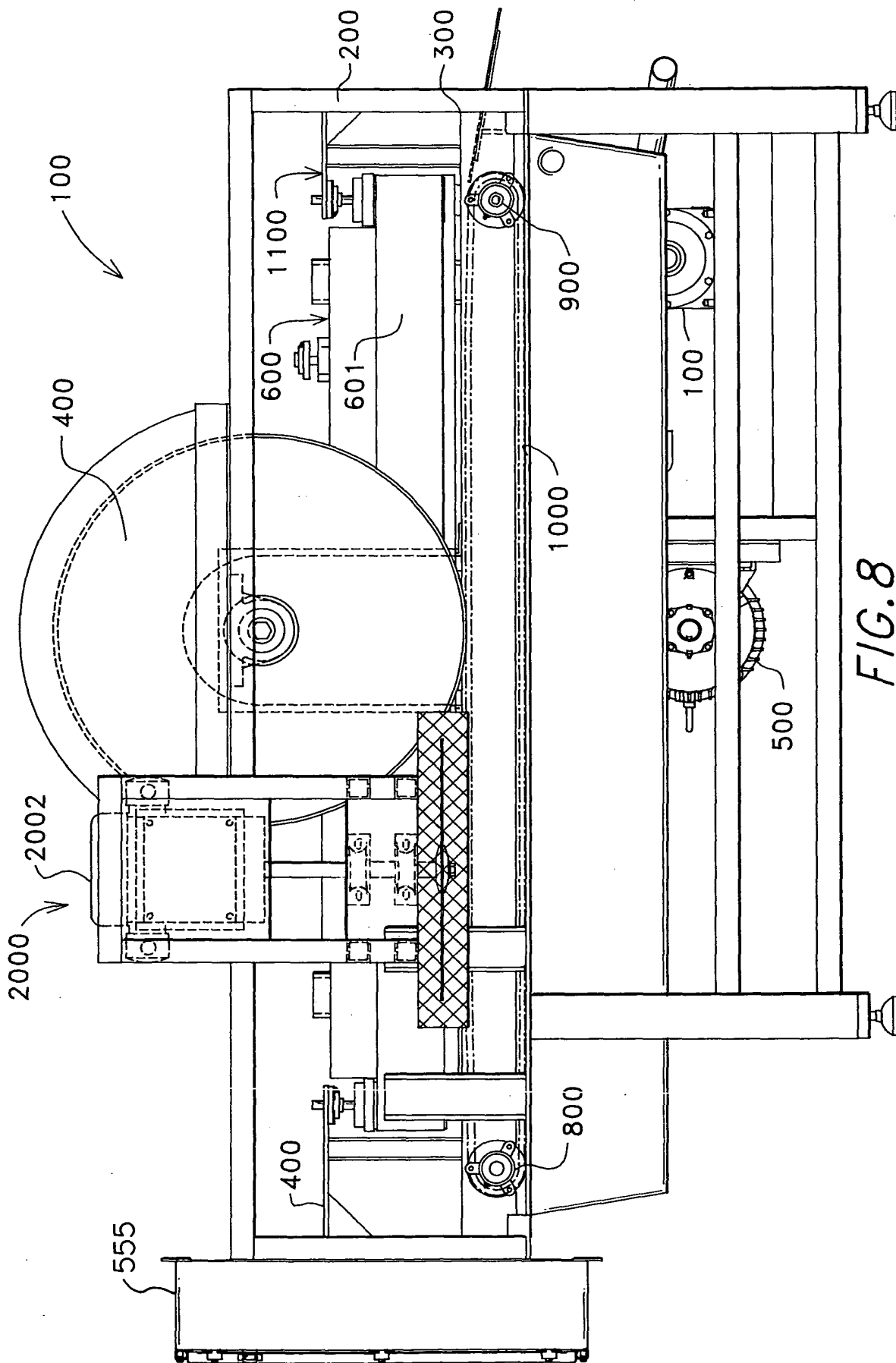
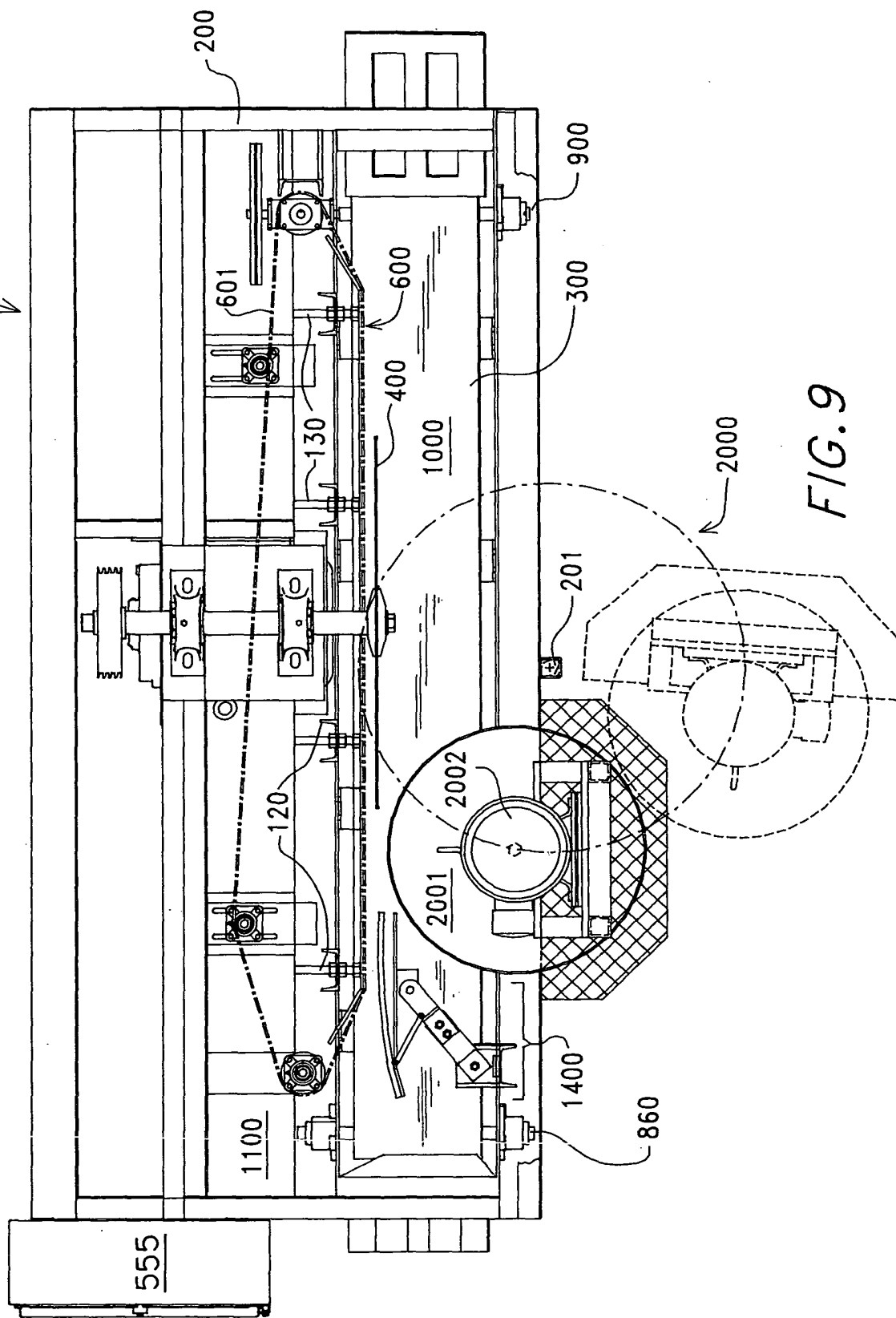


FIG. 8

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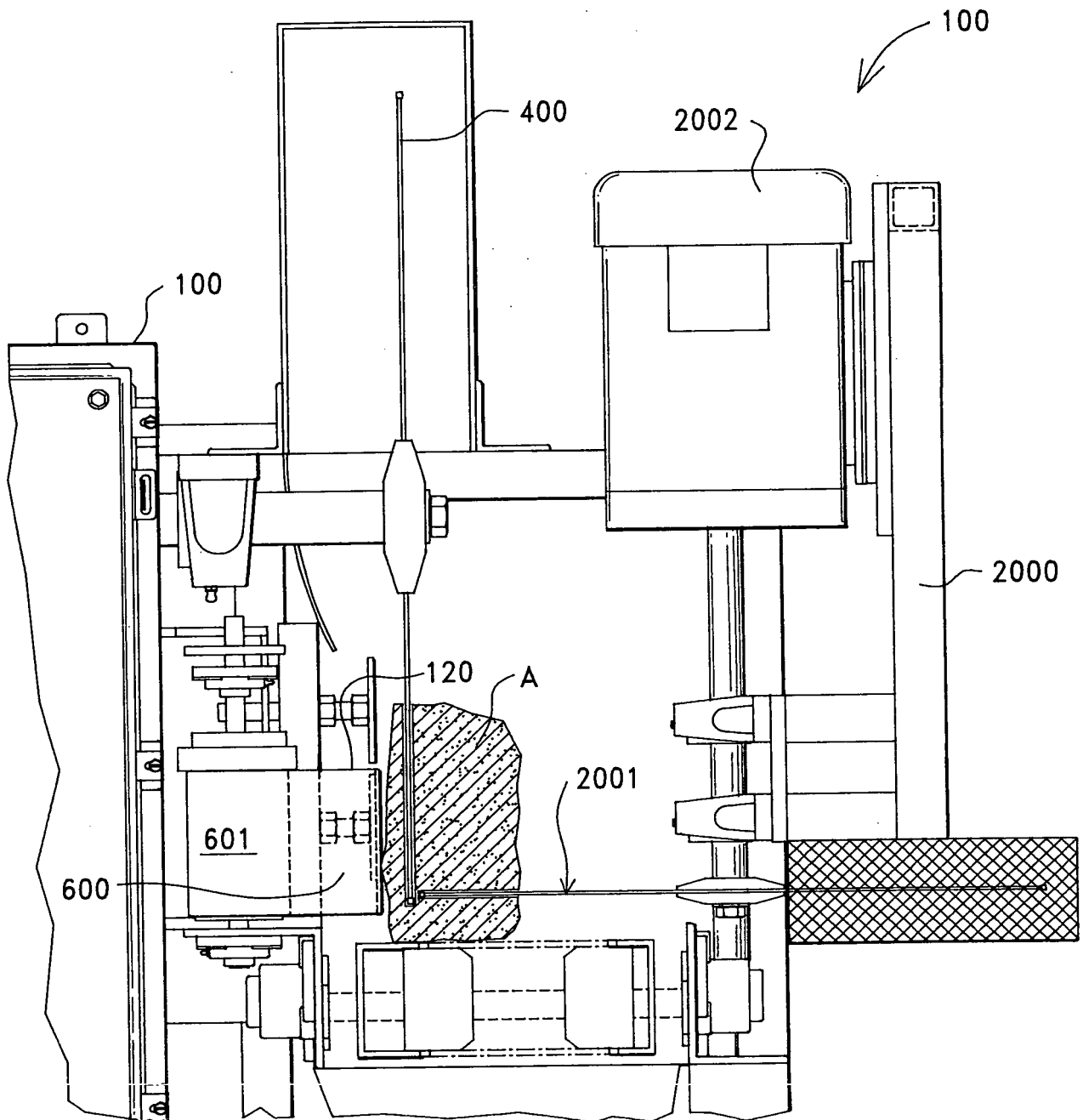


FIG. 10

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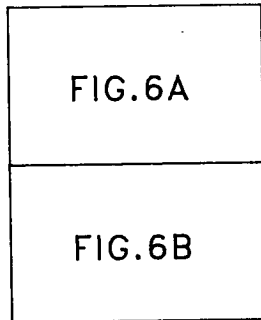


FIG. 6G

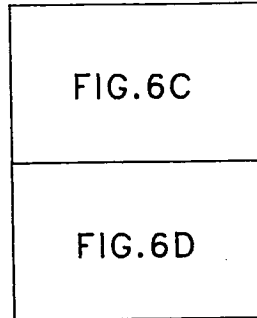


FIG. 6H

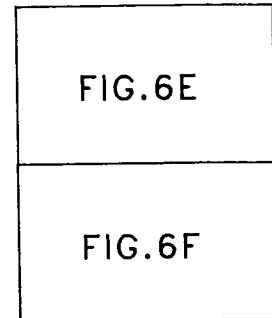


FIG. 6I

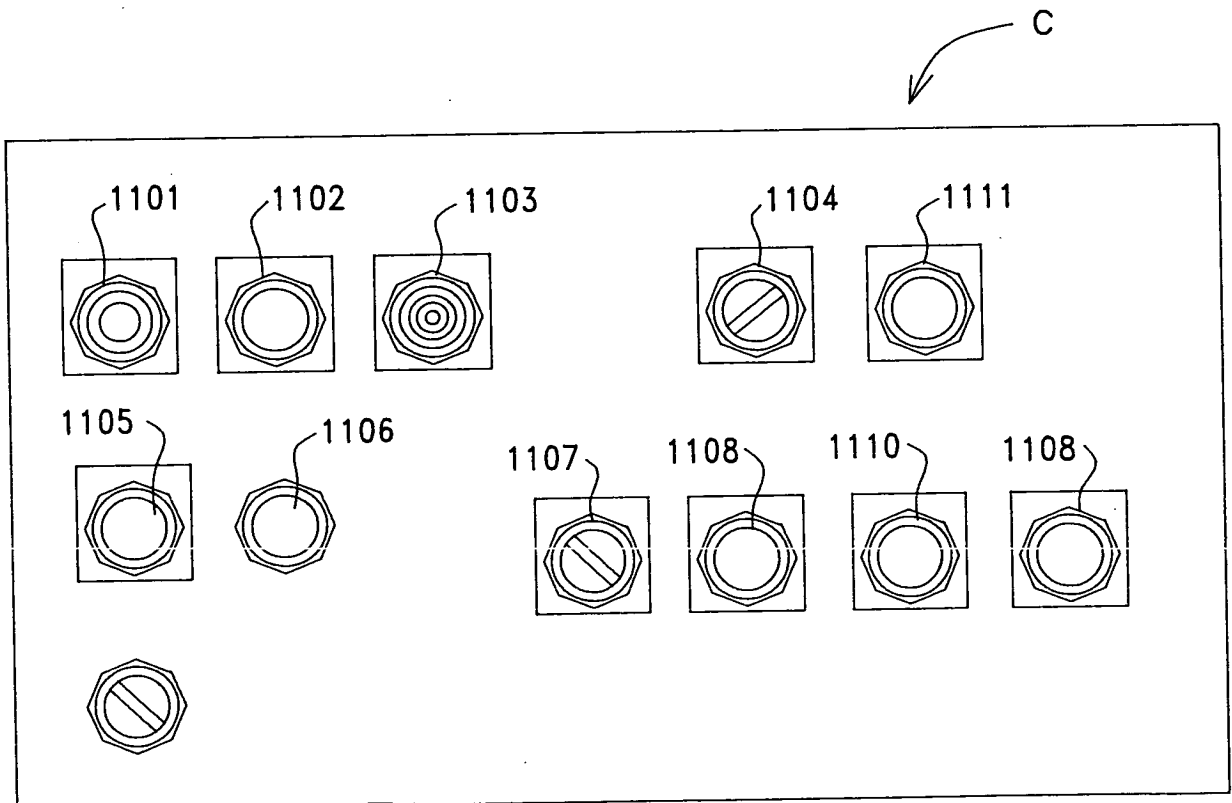


FIG. 11

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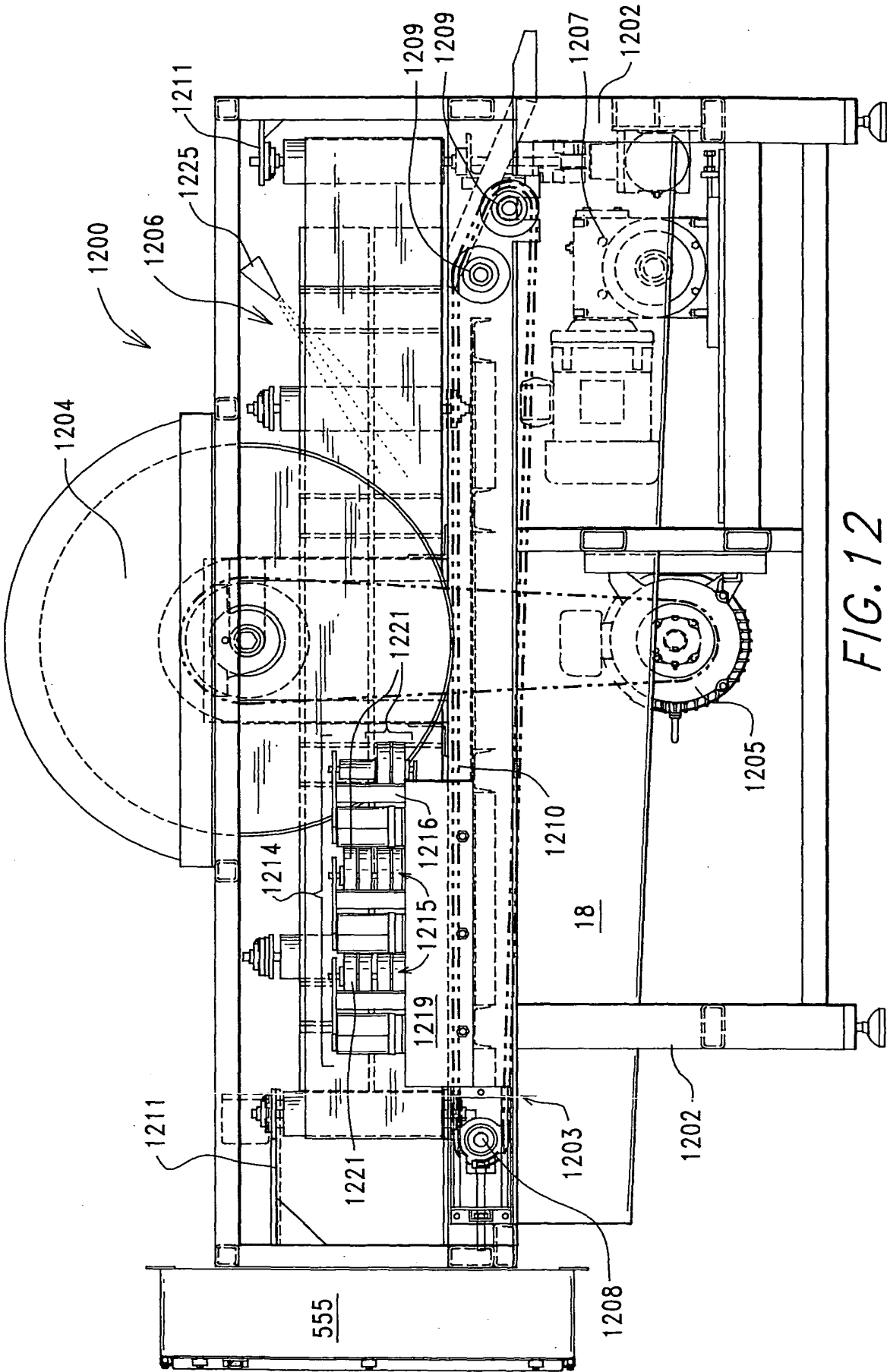


FIG. 12

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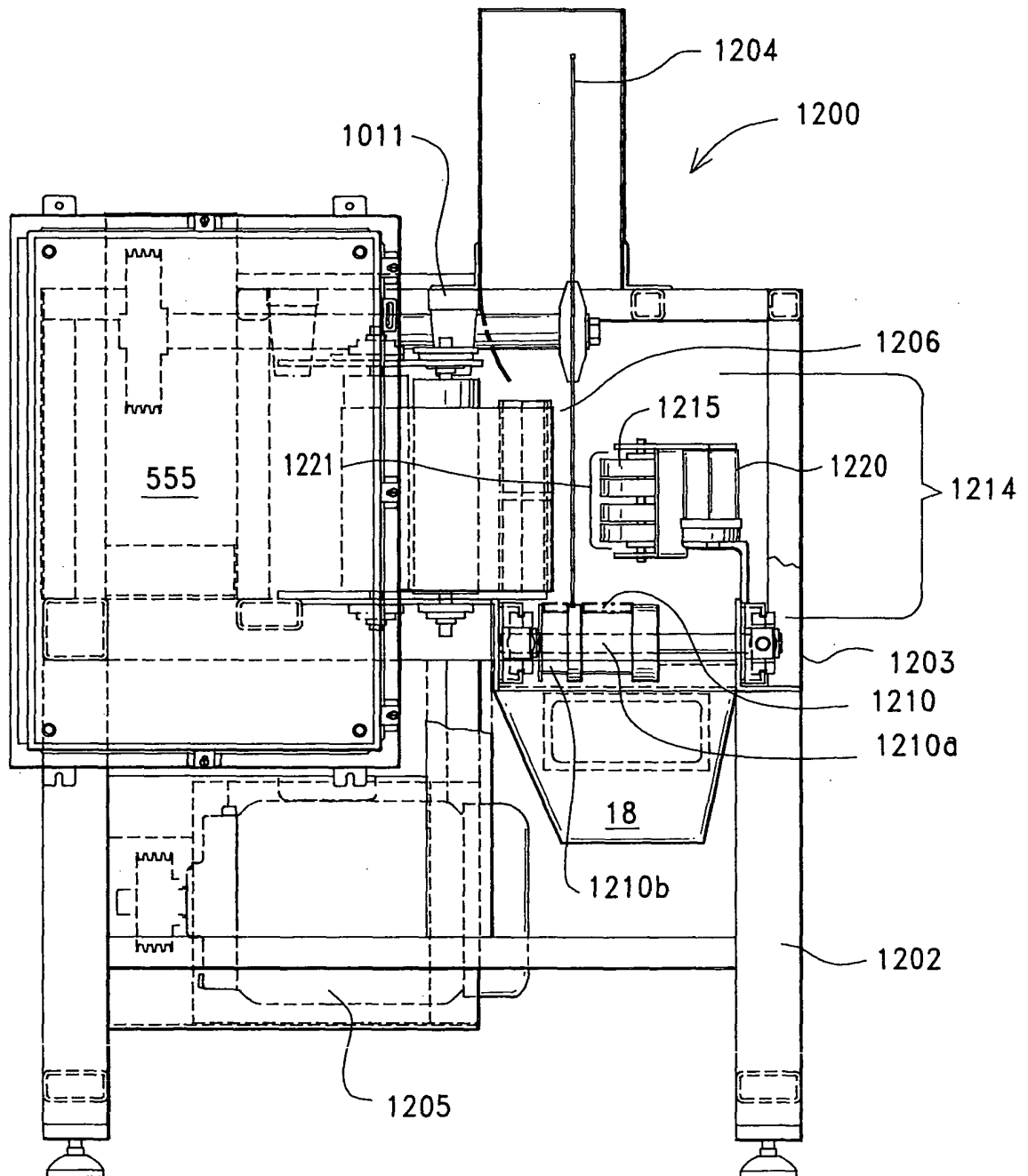


FIG. 13

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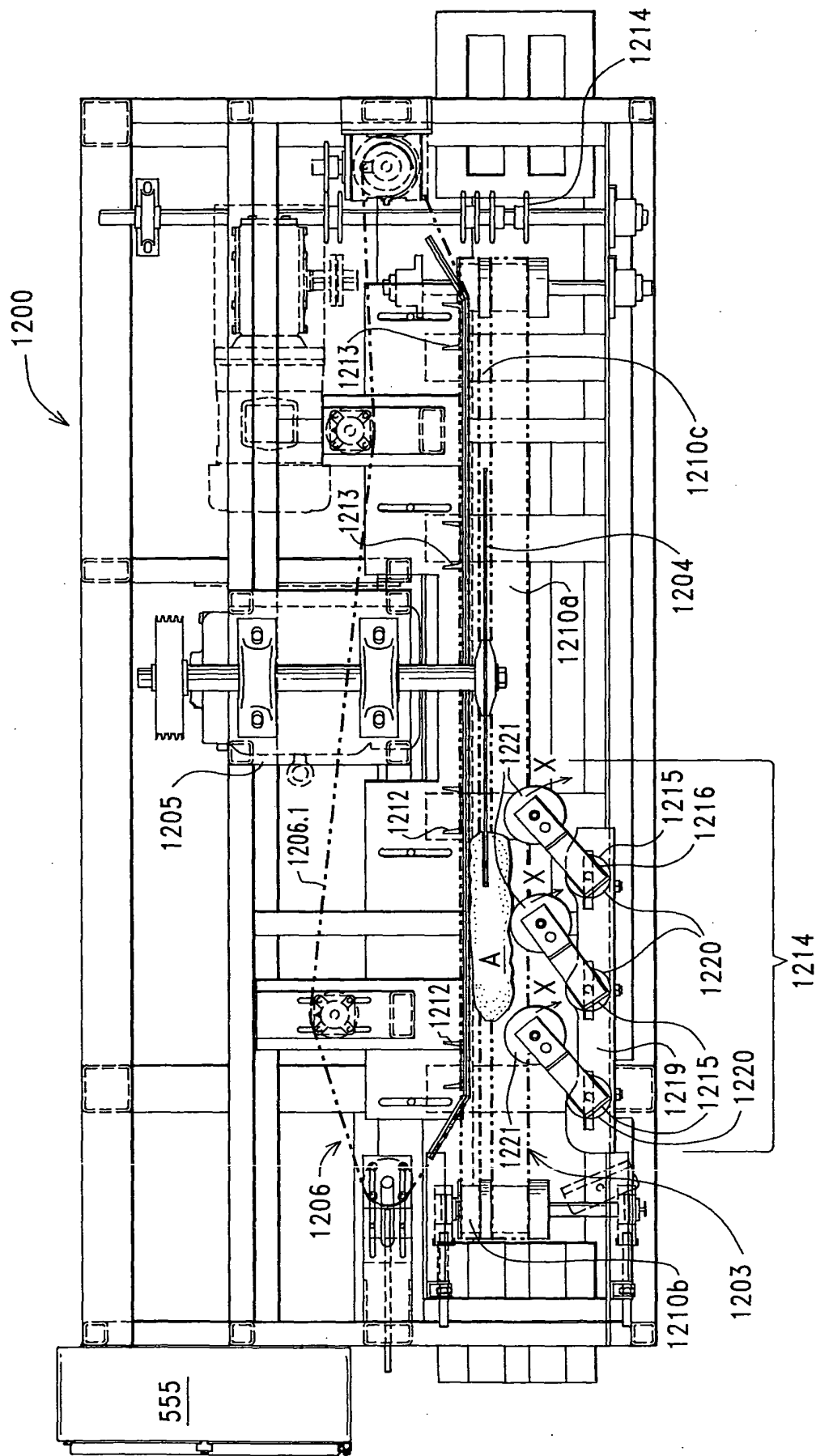
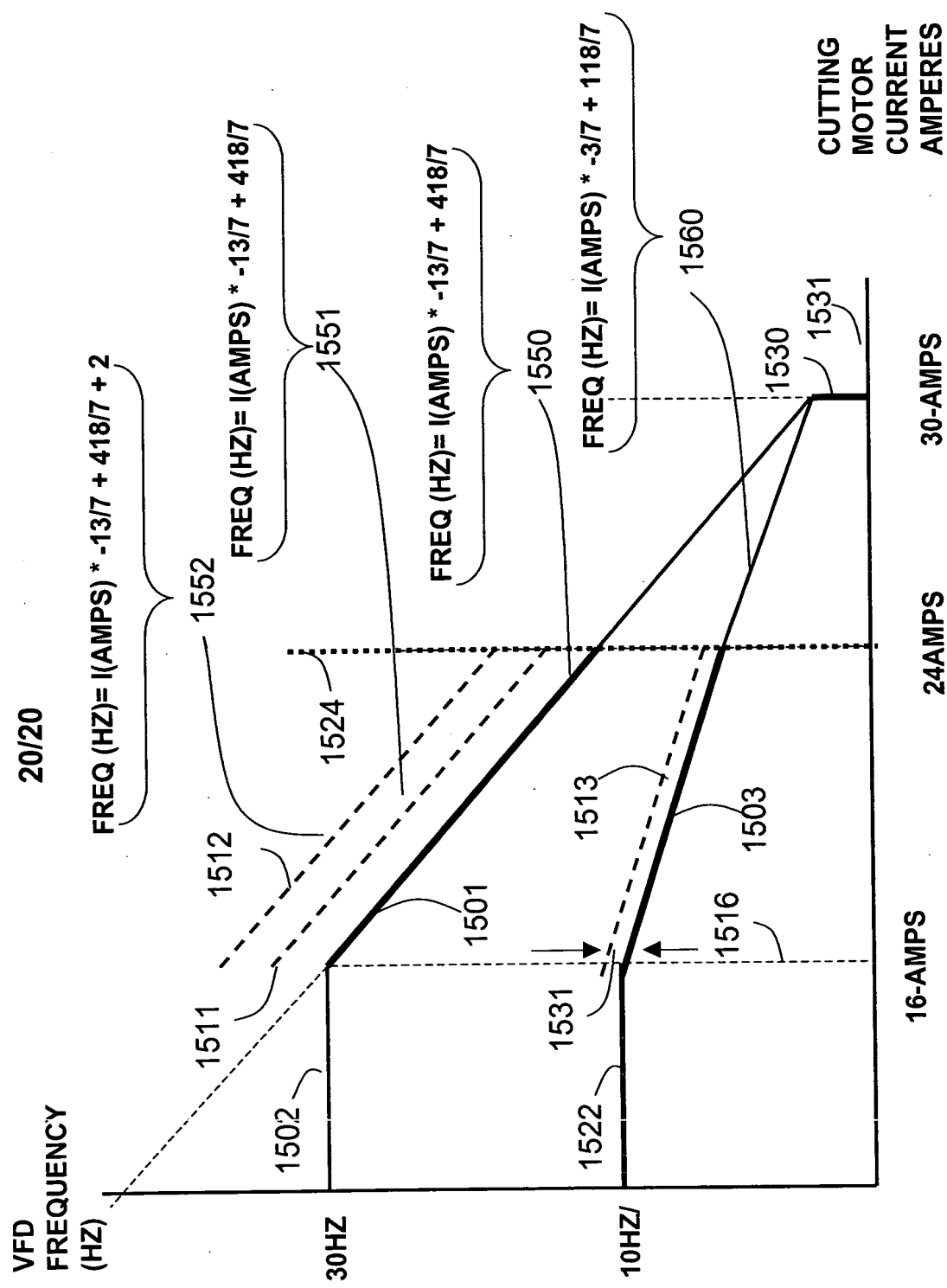


FIG. 14



BELT/FEEED SPEED VS MOTOR CURRENT

FIG.15